

Please find below the capability/capacity of our 4 CNC lathes, miller and VMC

#### Sunfirm. CST-42160

Swing over the bed	Ø 1,070 mm
Maximum turning diameter	Ø 680 mm
Distance between centres	4,000 mm
Chuck size	Ø 610 mm
Load between centres without steady rest	8,000 kg
Load between centres with one steady rest	10,000 kg

#### Sunfirm. CHT-56200

Swing over the bed	Ø 1,420 mm
Maximum turning diameter	Ø 1,000 mm
Distance between centres	5,000 mm
Chuck size	Ø 1,200 mm
Load between centres without steady rest	10,000 kg
Load between centres with one steady rest	12,000 kg

#### Doosan S550L x 2

Swing over the bed	710 mm
Maximum Cutting diameter	550 mm
Maximum Cutting Length	1130 mm
Spindle Speed	30 - 2500 rpm
Spindle bore	102mm 88mm
Bar Capacity	

#### Cincinnati FTV 850-1800

X Axis	1800 mm
Y Axis	850 mm
Z Axis	800 mm

#### Dah Lih MCV-1060 VMC

X Axis	1060mm
Y Axis	560 mm
Z Axis	550 mm

Crawford swift	30" chuck	540mm over saddle	3200mm length
Dean smith grace	10" chuck	180mm over saddle	1000mm length
Denham super speed 18	32" chuck	500mm max dia	3500mm length
Herbert 14/16	710mm chuck	640mm over saddle	2000mm length
Herbert 14/16	710mm chuck	640mm over saddle	2000mm length
Herbert 9c 30	635mm chuck	510mm over saddle	2100mm length
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Herbert 9c 30	635mm chuck	510mm over saddle	2100mm length
Herbert 9c 30	635mm chuck	510mm over saddle	1100mm length
Herbert 14/36	760mm chuck	640mm over saddle	2500mm length
Herbert 9c 30	635mm chuck	510mm over saddle	1100mm length
Herbert 12b	720mm chuck	535mm over saddle	1300mm length
Herbert 9c 30	635mm chuck	510mm over saddle	1100mm length
Herbert 9c 30	635mm chuck	510mm over saddle	2100mm length
Herbert 12b	720mm chuck	535mm over saddle	1300mm length
Webster bennett 36"	36" chuck	500mm height	1000mm max dia
Webster bennett elevating bridge 48"	48" chuck	1000mm height	1300mm max dia
Behringer saw	300mm dia		
Behringer saw	430mm dia		
Behringer saw	530mm dia		
Everising H-7065HA saw	690mm dia		