

Please find below the capability/capacity of our 4 CNC lathes, miller and VMC

## Sunfirm. CST-42160

Swing over the bed	Ø 1,070 mm
Maximum turning diameter	Ø 680 mm
Distance between centres	4,000 mm
Chuck size	Ø 610 mm
Load between centres without steady rest	8,000 kg
Load between centres with one steady rest	10,000 kg

## Sunfirm. CHT-56200

Swing over the bed	Ø 1,420 mm
Maximum turning diameter	Ø 1,000 mm
Distance between centres	5,000 mm
Chuck size	Ø 1,200 mm
Load between centres without steady rest	10,000 kg
Load between centres with one steady rest	12,000 kg

## Doosan S550L x 2

Swing over the bed	710 mm
Maximum Cutting diameter	550 mm
Maximum Cutting Length	1130 mm
Spindle Speed	30 - 2500 rpm
Spindle bore	102mm
Bar Capacity	88mm

## XYZ SM3500 CNC Bed Mill Machine

X Axis	750 mm
Y Axis	470 mm
Z Axis	550 mm

## Matsuura MC-800VF VMC

X Axis	785 mm
Y Axis	455 mm
Z Axis	510 mm